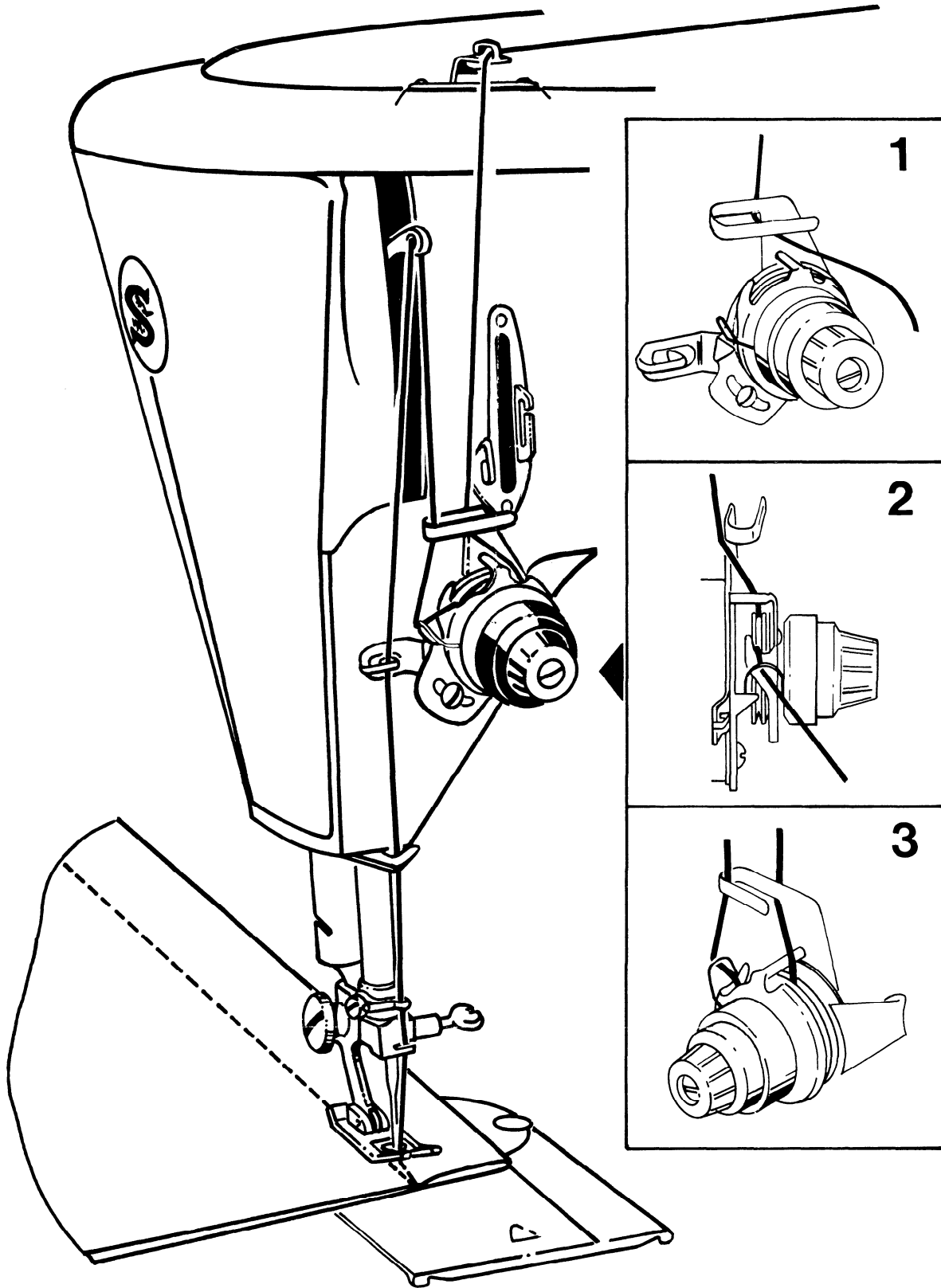


CUSTOMER'S THREADING CHART  
FOR  
401, 403, 404, 500, 503 Machines



Return this chart with machine.